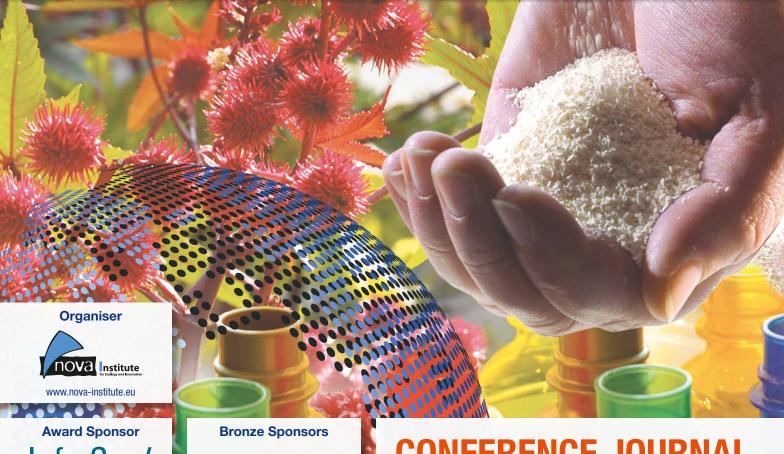




International Conference on Bio-based Materials

15-16 May 2018, Maternushaus, Cologne, Germany

Focus: +++ Bio-based Building Blocks & Polymers +++ Lignocellulose +++ Innovation Award +++



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CONFERENCE JOURNAL

HIGHLIGHTS OF THE WORLDWIDE BIOECONOMY

- Feedstocks for the Bio-based Economy
- Bio-based Building Blocks
- Bio-based Polymers
- Lignocellulose Lignin & Cellulose
- Environmental Solutions
- Yeast as Platform Technology for Bio-based Chemicals
- Innovation Award "Bio-based Material of the Year 2018"





Programme of the 1st Day, 15 May 2018

09:00 Registration and welcome coffee



10:00 nova-Institut GmbH ■
Michael Carus
Conference Opening & Chairman

Policy and Strategy



10:10 BASF SE Dr. Kerstin Ulrich
BASF's Biomass Balance Approach



10:30 AkzoNobel Specialty Chemicals Lucy Nattrass
New Tool Launched to Monitor Bio-Based Materials in the Chemical Industry

Feedstock for the Bio-based Economy



10:50 LMC International Ltd. Dr. Sarah Hickingbottom

Market Trends, Availability and Price
Development for Sugar, Starch and Plant Oils

Bio-based Building Blocks



Chairman:
Dr. Wolfgang Baltus
PRECISE Corporation



11:10 Tecnon OrbiChem

Doris de Guzman

Update on Bio-Based Buiding Blocks



11:40 Reverdia
Marcel Lubben
Driving the Development of the Bioeconomy



12:00 DuPont Industrial BioSciences
Christian Lenges
Enzymatic Polymerization:
Nuvolve™ Engineered PolySaccharides &
Progress in Application Development

12:20 Lunch Break



13:50 UPM Biochemicals

□ Dr. Okko Ringena

Evolution of Wood Utilizaton:

Bio-MEG and Beyond



14:10 VTT

Jonas Hartman

Muconic Acid as a Versatile Bio-based

Monomer for Plastics



14:30 Haldor Topsoe A/S ☐

Tore Sylvester Jeppesen

Demonstrating and Commercializing Bio-Based
Chemicals via Catalysis



14:50 Avantium Eelco Blum
Introducing Project Mekong: Making a Greener
PET an Economic Reality

Bio-Based Polymers



Chairman:
Prof. Dr.-Ing. Jörg Müssig
Hochschule Bremen –
University of Applied Sciences



15:10 nova-Institut GmbH Michael Carus
Update on Market Data and Forecast for Bio-based Polymers

15:40 Coffee Break



16:10 PolymerFront AB ■ **Bjarne Högström**New Applications for Bio-based Plastics – Examples from many Different Sectors



16:30 Neste (Suisse) SA

□

Dr. Lars Börger

New Developments of Traceable, Renewable Plastics for Bio-based Drop-in Solutions

Programme of the 1st Day, 15 May 2018

Innovation Award Session "Bio-based Material of the Year 2018"



Chairpersons:
Michael Carus &
Dr. Asta Partanen
nova-Institut GmbH



16:50 Introduction



17:00 Warka Water Inc. ■
Arturo Vittori
Warka Tower



17:10 AIMPLAS Dr. Pilar Villanueva
Bio-based and Biodegradable Nets
for Green Beans



17:20 Arctic Biomaterials

Tomi Kangas

PLA Reinforced with Glass Fibre



17:30 Borregaard

Dr. Hans Øvrebø

Exilva – World's first Commercial Cellulose Fibril



17:40 Cardolite Corporation ■

Koenraad Debouck
Cashew Nutshell Residual-based Blocking Agent



17:50 Rhenoflex Sebastian Ames
Rx 35 – Rice Husk Filled, Thermoplastic Material



18:00 Ohio Soybean Council,
collaborating with Roof Revivers

Michael D. Feazel
Roof Maxx − Soybean-based Roof Material Sealer

18:10 Voting

18:15 Cold Beer on Tap in the Exhibition Space

20:00 Dinner Buffet

21:00 Innovation Award Ceremony

22:00 Live Music

23:00 German Bowling & Bar



Programme of the 2nd Day, 16 May 2018

Yeast as Platform Technology for Bio-Based Chemicals



Chairman:
Prof. Dr. Haralabos Zorbas
Industrielle Biotechnologie Bayern
(IBB Netzwerk GmbH)



09:00 University College Cork ☐

Dr. John Morrisey

Diversifying the Yeast Biomolecule Portfolio –
from Bioethanol to Biomaterials



09:30 Biopetrolia ■ Dr. Anastasia Krivoruchko
Specialty Chemicals through Engineered Biology

Bio-Based Polymers



Chairman:
Prof. Dr. Ludo Diels
VITO



09:50 Covestro Deutschland AG ■
Dr. Anne Kutz
Alternative Feedstocks in the Polymer Industry:
Status and Persepective



10:10 Total Corbion PLA by Bert Clymans
75.000 Tonnes of PLA – Towards the New Plastics Economy and Beyond

10:30 Coffee Break



11:00 Braskem Netherlands B.V.
Marco Jansen
The Role of Drop-In Bioplastics in the Circular Economy



11:20 Arkema Jean-Luc Dubois
Review of Bio-based Routes to Polyamides

Lignocellulose – Lignin & Cellulose





11:40 VITO Prof. Dr. Ludo Diels

Membrane Separation Technology as a Valuable and Efficient Tool in the Value Chain of Wood Chemicals and Materials



12:10 Eastman Chemical Company ■ Dr. David Norman

A Hundred Years of Tenacious Innovation: Sustainable and Versatile Eastman Cellulose Ester Polymers

12:30 Lunch Break



14:00 Borregaard AS
☐
Dr. Hans Øvrebø
Experience from the First Year of Running the Exilva
Plant and Market Potentials for the Products



14:20 KaiCell Fibers LTd.

Jukka Kantola

Forest Industry Reaching out to Textile Fibres



14:40 Wageningen Food & Biobased Research Dr. Ing. R.J.A. (Richard) Gosselink
Zero Waste Ligno-Cellulosic Biorefineries by
Integrated Lignin and Humins Valorisation (ZELCOR)

15:00 Coffee Break

Environmental Solutions



Chairman:
Dr. Thomas Schwarz
CLIB2021



15:30 Jan Ravenstijn Consulting Prof. Msc. Jan Ravenstijn
The Virtues and Challenges of the PHA-Platform



16:00 RWTH Aachen University
Univ. Prof. Dr.-Ing. Lars M. Blank
P4SB – From Plastic Waste to Plastic Value Using
Pseudomonas Putida Synthetic Biology



Pseudomonas Putida Synthetic Biology

16:20 University of York

Dr. Thomas J. Farmer



Sustainable Solvent Selection: Tools and Techniques for Bio-based Solvent Substitution

16:40 Fraunhofer-Institut f. Fertigungstechnik und Angewandte Materialforschung IFAM



Katharina Haag Biopolymer Blend With Advanced Cost-Performance Ratio for Packaging and Agricultural Applications



17:00 AIMPLAS Dr. Pilar Villanueva
From Orange Juice Waste to New Biopolymers:
A New Source for PBS

17:20 End of Conference

International Conference on Bio-based Materials 15–16 May 2018, Maternushaus, Cologne, Germany



Exhibitors

Booth No.

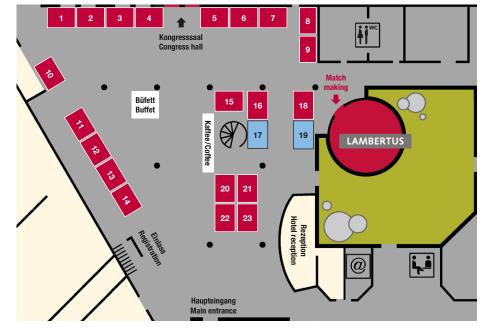
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- 2) DIN CERTCO Gesellschaft für Konformitätsbewertung mbH
- 3) Fachagentur Nachwachsende Rohstoffe e.V. (FNR)
- 4) Tecnon OrbiChem Ltd
- 5) Fraunhofer UMSICHT
- 6) BASF SE
- 7) Bio Base Europe Pilot Plant
- 8) Media Table
- 9) Flanders Investment & Trade

- 10) Synvina
- 11) Arctic Biomaterials Oy H
- 12) Forschungszentrum Jülich GmbH ==
- 13) FKuR Kunststoff GmbH
- 14) nova-Institut GmbH
- 15) Total Corbion PLA by
- 16) TECNARO GmbH
- 18) Cortec/EcoCortec/Bionetix == == [+]
- 20) InfraServ GmbH & Co. Knapsack KG
- **21/23)** Innovation Award "Bio-based Material of the Year 2018"
- 22) Cosun Biobased Products B.V.

Booth Opportunities

The fee of a booth (6m²) is 500 EUR (excl. 19% VAT). We provide you a table, table cloths, a pin board, a chair and a power connection. You are welcome to use your own booth system.

Please submit your preferred booth number, a printable logo and company profile to Mr. Dominik Vogt (dominik. vogt@nova-institut.de)









Innovation Award "Bio-based Material of the Year 2018" "Top 6" candidates nominated!

For the 11th year in a row, the Innovation Award "Biobased Material of the Year" will be granted to the young, innovative bio-based chemicals and materials industry for finding suitable applications and new markets for their products.

The winners will be elected at the "11th International Conference on Bio-based Materials", 15–16 May 2018 in Cologne, Germany. Six new materials and products from six different countries out of thirteen applications have been nominated for the innovation award by the members of the advisory board.



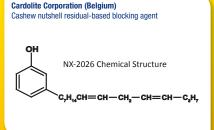
The three winners will be elected by the participants of the conference and awarded with a prize, sponsored by InfraServ GmbH Knapsack, at the festive dinner buffet.

Nominees for the Innovation Award "Bio-Based Material of the Year 2018" AIMPLAS (Spain) Bio-based and biodegradable nets for green beans Arctic Biomaterials (Finland) PLA reinforced with glass fibre Borregaard (Norway) Exilva – World's first commercial cellulose fibril













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The "Top 6" candidates are:

AIMPLAS =:

Bio-based and biodegradable nets for green beans

A packaging material which is more than 80% bio-based and more sustainable than conventional polyethylene nets, but has similar linear weight and mechanical properties. The innovative product is a biodegradable net suitable for green beans packaging. A compound has been developed through reactive extrusion and the combination of different biodegradable materials and additives. Chemical modification was made by grafting low molecular weight units, such as oleic alcohol, obtained by the fermentation of sugars extracted from vegetable waste (watermelon).

More information: www.aimplas.es

Arctic Biomaterials ⊞:

PLA reinforced with glass fibre that erodes back to harmless minerals in composting environment

ArcBioxTM BGF30-B1 is a Polylactic Acid (PLA) that is reinforced using LFT (long fibre) technology with glass fibres. This innovation makes it possible that bio-based plastics can be used in technically demanding durable applications and still have the option of compostability at the end of life. The reinforcement is a glass fibre developed by Arctic Biomaterials Oy (ABM) and can also be used for several other bio-based polymers. This composite material reduces the carbon footprint and use of non-renewable energy of a composite product drastically compared to fossil-based reinforced plastics. This reinforced PLA is compostable and certified by the seedling mark from DIN CERTCO.

More information: www.abmcomposite.com

Borregaard :::

Exilva – World's first commercially available cellulose fibril

Exilva is a completely natural and sustainable three-dimensional network of cellulose fibrils, that improves rheology and stability, as well as enhancing structure in your product formulations. Due to the fibril's flexible aggregates creating ultra-high surface area and water retention capability – that will retain their crystallinity features even after the production process – Exilva increases the formulation efficiency, reduces the CO₂ footprint and creates exciting opportunities for greener innovation. Exilva also improves product stability (antisettling) and versatility, alongside controlling dry-out time, improving barriers and enhancing uptake of active ingredients. More information: www.exilva.com

Cardolite Corporation ■:

Cashew nutshell residual-based blocking agent

NX-2026 is an ultra-high purity 3-pentadeca-dienyl-phenol recently developed by Cardolite through advanced proprietary process technology. 3-pentadeca-dienyl-phenol is the main component distilled from cashew nutshell liquid, a renewable and non-edible resin extracted from the honeycomb structure of the cashew nut. NX-2026 has been successfully introduced to the coating and adhesive market as a non-toxic isocyanate (NCO) blocking agent that is a suitable replacement for petrochemical phenols. NCO systems blocked with NX-2026 provide lower viscosity and deblocking temperature than equivalent systems blocked with phenols. Moreover, NX-2026 blocked NCO prepolymers can be used in 2K epoxy systems to improve bond and T-peel strengths while maintaining good cure properties.

More information: www.cardolite.com

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Ohio Soybean Council, collaborating with Roof Revivers :: Roof Maxx – Soy-bean-based roof material sealer

Roof Maxx is a bio-based, renewably sourced shingle sealer-rejuvenator that is spray-applied to asphaltbased roofing materials to extend their service life up to 15 years. Roof Maxx resaturates dried, curled, leaky shingles or modified bitumen roofing material, restoring pliability and flexibility, and enhances adhesion of the protective mineral granules. A biodegradable, green chemical that uses oil from soybeans as chemical feedstock, Roof Maxx contains no solvents, volatile organic compounds (VOCs), or toxic ingredients. Overspray is not harmful to homeowners, sealant appliers, pets, plants, building materials, or vehicles. By extending the lifespan of roofs, Roof Maxx ultimately reduces the production of asphalt roofing materials and landfil waste, and improves the roofing industry's environmental footprint.

More information: www.roofmaxx.com

Rhenoflex :: Rx 35 – rice husk filled, thermoplastic material for easy handicraft work

Rx 35 is a biodegradable and partly bio-based thermoplastic sheet material with 35 weight-% rice husk filler. One side of Rx 35 sheets has smooth leather-like haptics and is mostly used in the visual field of final products. The other side is laminated with a fine mesh offering high strength and resilience properties. It is non-toxic, solvent-free and recyclable. Its unique properties allow for easy handicraft work by heating the material up to 90 °C. It is mainly used for tinker and fashion accessories as well as toys production, model making, theatre and many more. The utter uniqueness of Rx 35 is its versatility. More information: www.rhenoflex.de





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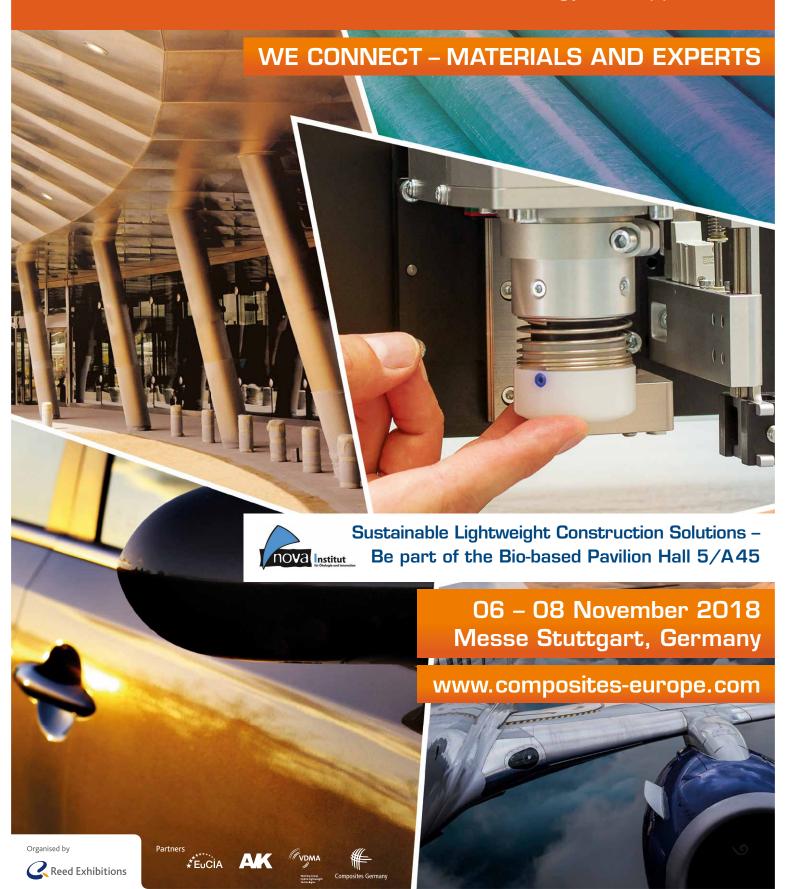
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Ten valuable comments on bio-based materials



Pilar Villanueva, AIMPLAS : "New biopolymers for the railway sector and orange juice packaging, and also the latest innovations regarding PBS synthesis by using monomers

extracted from orange juice waste."



Eelco Blum, Avantium : "Avantium will present project Mekong: a one-step hydrogenolysis process for making a drop-in renewable mono-ethylene glycol (MEG) from

glucose. The process is competitive with fossil-based MEG and will address the need for making a greener PET an economic reality."



sources of raw materials. Drop in recyclable bioplastics have an important role to play in this. Braskem will show the contributions biobased plastics can make to the circular economy."



Katharina Haag, Fraunhofer IFAM : "By using bio-based fillers, we can not only adjust the material properties and their morphology, but can also achieve an optimum cost-

performance ratio for applications such as, e.g. mulch films."



Jan Ravenstijn, Jan Ravenstijn Consulting

: "Today there is a lot of confusion in the market about PHA. It is no product or polymer, it is a new polymer-platform consisting of

many polymers with entirely different structures, which together can cover a large range of applications. After 25 years it's about time that people become more specific when they talk about "PHA"."



Marcel Lubben, Reverdia : "Looking at the previous decade of bio-based chemicals, commercialisation has been a significant challenge and initial expectations need to be

revised. By linking the bioeconomy to the circular economy, the sector can continue to create business growth and transform the chemical industry as we know it to move successfully into the next decade."



Lars Blank, RWTH Aachen : "Plastic waste to plastic value—a novel biotechnological recycling route exploiting the synthesis capacities of nature."



Bert Clymans, TOTAL Corbion : "After the successful start-up of our pilot plant in Rayong, Thailand, we are eagerly anticipating the start-up of our 75 kTpa PLA polymerisation

plant in the second half of 2018. This increase in global PLA production capacity will further improve PLA market attractiveness, application potential and supply reliability."



Ludo Diels, VITO : "Biobased aromatic chemicals offer new opportunities to develop green, safe and performing new materials."



David Thomas, VTT **:** "Muconic acid, the versatile sugar-based platform chemical for bio-based nylon-6,6."



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++ Cultivation ++ Processing ++ Economy ++ Sustainability ++ Innovation ++











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Applications

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- · CBD as Food Supplement and Pharmaceutical
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- Fibres & Shives
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- Textiles

Spectrum of Participants

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- Engineers
- Hemp Food and Feed Industry
- Natural Fibre Industry
- Pharmaceutical Industry
- · Research and Development
- Traders and Investors



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BASF offers a variety of products for which fossil resources were replaced by a sustainably produced renewable feedstock at the beginning of the value chain. As our Verbund includes over 160 production plants connected by thousands of kilometers of pipes, it cannot be traced where the biomass will exactly end up. Therefore, our Biomass Balanced Products are most likely not bio-based. However, Biomass was used at an early process step of the chemical production and attributed to the respective product. This system can for example be compared to the one of green electricity.

The Biomass Balance approach was developed by BASF in cooperation with an external certification partner (TÜV Süd) and published as Standard CMS71. Regular audits ensure that the feedstock needed for our Biomass Balanced Products is indeed replaced by a respective amount of renewable feedstock. Furthermore, customers receive a certificate proofing their fossil resource savings and a declaration on CO_2 reduction.

BASF's Biomass Balance Approach:

A groundbreaking way of using renewable resources in production





www.upm.com





Synvina is a Joint Venture of Avantium and **BASF**, located in Amsterdam. Operating a pilot plant in Geleen, the Netherlands, Synvina produces and markets furandicarboxylic acid (FDCA) from **renewable resources** on pilot plant scale and markets the new polymer polyethylenefuranoate (PEF).

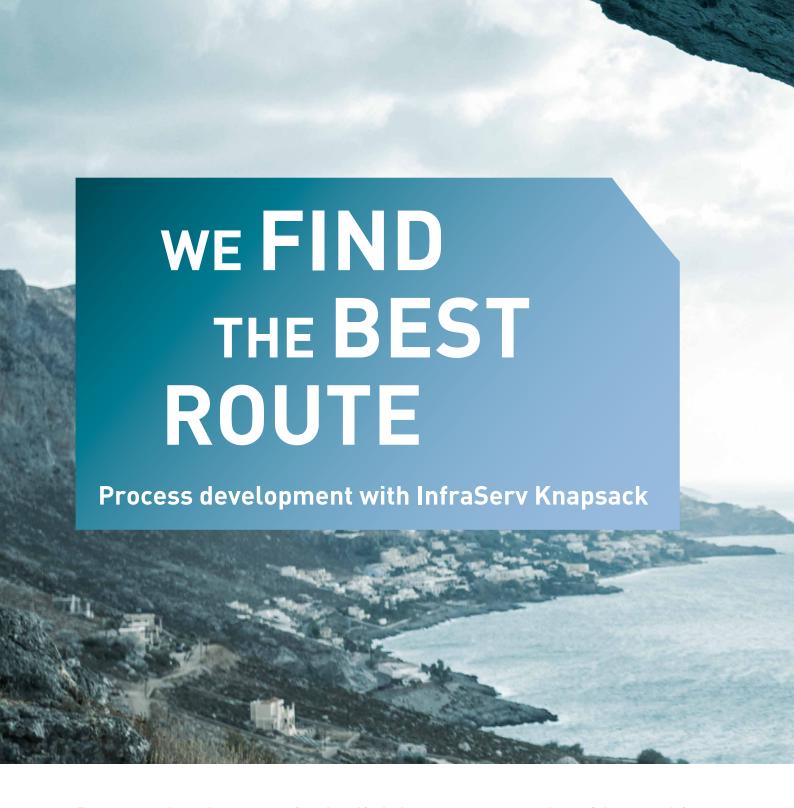
Synvina aims to commercialize their activities in the future. FDCA is a building block for various products. Most significantly the polyester PEF, which is **suitable for food and beverage packaging** and for fibers for carpets and textiles. For the packaging industry, PEF offers superior characteristics like **improved barrier properties** and a **higher mechanical strength** enabling **thinner packaging**. PEF is recyclable. Our strength lies in the combination of our mother companies' expertise.

We merge technology leadership with market leadership. **Creativity** with reliability. Innovative spirit with production excellence. Together, we aim to become market leaders in FDCA and PEF.

Please find further information at www.synvina.com.







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Strong growth in bio-based building blocks and moderate growth in bio-based polymers

New comprehensive market and trend report "Global Markets and Trends of Bio-based Building Blocks and Polymers 2017–2022" published by German nova-Institute

The capacities of bio-based polymers continue to grow at around 3 to 4% per annum, i.e. at about the same rate as petrochemical polymers. Therefore, the market share of bio-based polymers in the total polymer market remains constant at around 2%. But the individual development of different bio-based polymers varies considerably. While

some are virtually collapsing compared to previous forecasts (e.g. bio-PET), many are showing constant or slightly increasing capacities and a few are even showing significant growth (like PLA). Additionally, for some bio-based polymers such as PHA, PEF, bio-PE and bio-PP, the prospects for the future are quite positive. Overall, the market environment remains challenging with low crude oil prices, little political support and partially underutilized capacities. Until now, the biodegradability of some bio-based polymers has not yet been able to generate a real advantage. The new report is more than just an

update, it differs from the previous versions in structure and content. It contains comprehensive information on capacity development from 2011 to 2022, per building block and polymer as well as information on 102 individual polymer producers. A total of 17 biobased building blocks and 15 polymers are covered in the report. In addition, the new issue includes analyses of market developments per building block and polymer, so that readers can quickly gain an overview of developments that go far beyond capacity figures.

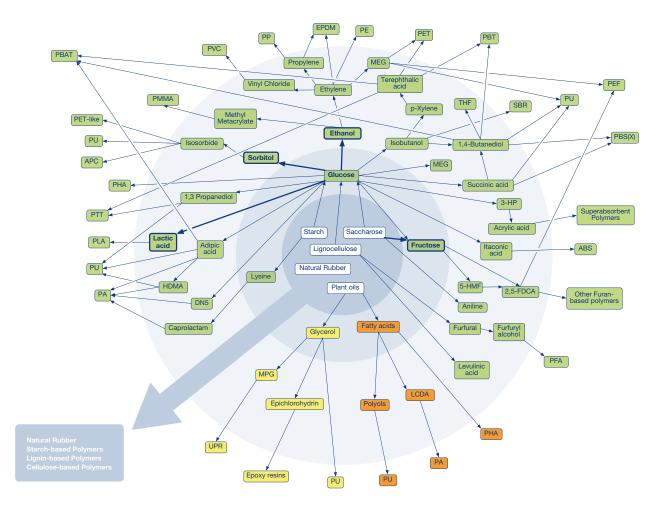


Figure 1: Pathways to bio-based polymers (nova 2018)

Figure 1 shows all commercially realized pathways from biomass via different building blocks and monomers to biobased polymers. As in previous years, several pathways and some new intermediates have been added.

In 2017, the world-wide capacities for bio-based polymers reached 4.6 million tonnes (including hard-to-estimate bio-based PUR this number goes up to 6.4 million t). The forecast for 2022 shows 5 million tonnes (including bio-based PUR: 7.5 million t).

Figure 2 shows the development of the capacities based on data from 2011 to 2017 and includes a forecast for all bio-

based polymers until 2022. All in all, after strong growth between 2011 and 2014, we see less growth with a CAGR of 3 to 4% from 2014 to 2017. According to the latest forecasts, this trend will continue until 2022 and is approximately in line with expected growth in the petrochemical polymers and overall polymer market.

Only higher oil prices, better support from governments or technological breakthroughs will make it possible for growth to rise again.

With a CAGR of 10% between 2017 and 2022, Europe has the highest growth of bio-based polymer capacities compared to other regions of the world.

Figure 3 shows the capacity development for the sub-group of dedicated bio-based polymers. These polymers have no direct counterpart in the petrochemical world, therefore price pressure from cheap crude oil is lower than for other groups. Moreover, they are offering new properties and functionalities. The polymers in these groups show a higher CAGR compared to other groups, a trend already visible in 2011 that will continue to 2022. Biobased polymers such as PLA become more and more established, additional capacities are created and new polymers such as PHA and PEF are introduced to the market.

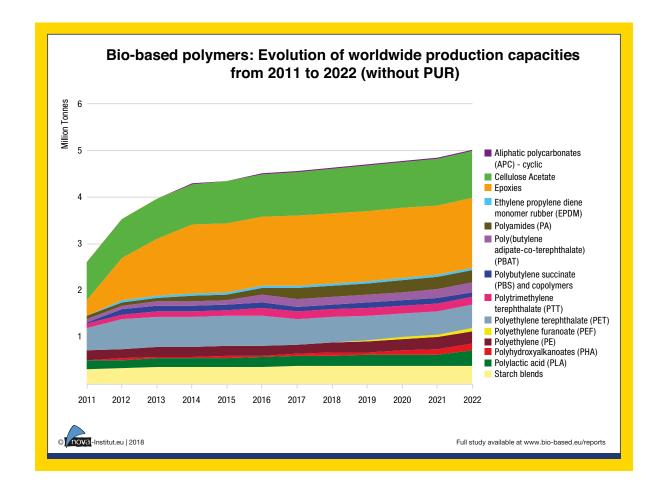
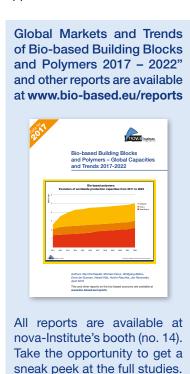


Figure 2: Bio-based polymers – Evolution of worldwide capacities 2011–2022 (without PUR)

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As a consequence, the highest innovation takes place in this group, and a number of new developments are still to be expected. Success also depends on how quickly the new polymers can be integrated into the marketplace and how quickly their new properties can become added value for politicians and society.

Figure 4 shows the development of capacities for bio-based building blocks, the core of the new bio-economy. Between 2017 and 2022, the CAGR of 5 to 6% is significantly higher than that of bio-based polymers (3 to 4%) as a whole. There are two main reasons for this development: Biobased building blocks usually lead to dedicated bio-based polymers, which already show a higher growth rate, and the building blocks can be used in structural polymers as well as in functional polymers and also in many other applications.



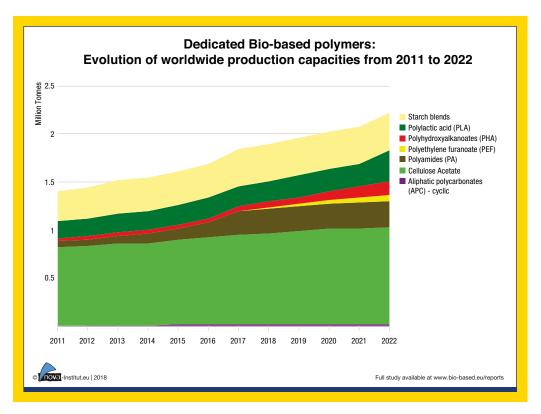


Figure 3: Dedicated bio-based polymers – Evolution of worldwide capacities 2011–2022

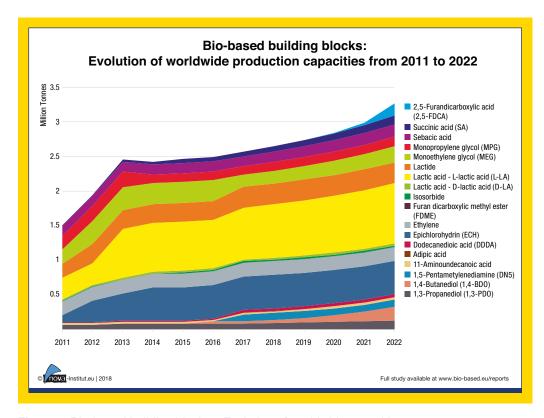


Figure 4: Bio-based building blocks – Evolution of worldwide capacities 2011–2022







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Both Days	1-2 October 2018	1,475€
1st Day	1 October 2018	880€
2nd Day	2 October 2018	780 €

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Venue & Accomodation

Maternushaus Cologne Kardinal-Frings-Str. 1–3 50668 Cologne, Germany +49 (0)221 163 10 info@maternushaus.de

Entrance Fee

Conference incl. Catering plus 19 % VAT

1 st Day 15 May 2018	2 nd Day 16 May 2018		
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845 €			

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- Fischerwerke
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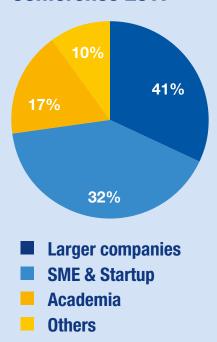
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Maritim Hotel, Cologne, Germany
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20-21 March 2019 Maternushaus, Cologne, Germany www.co2-chemistry.eu



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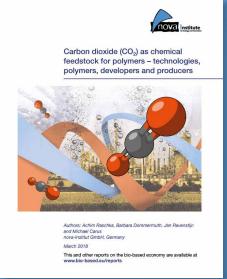
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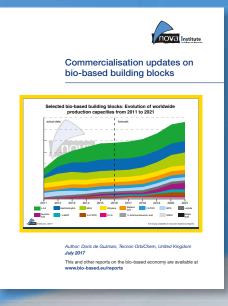
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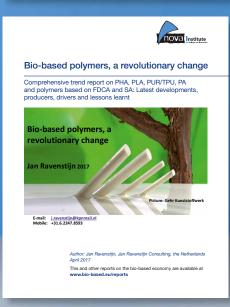


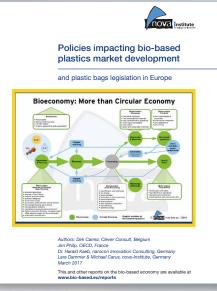


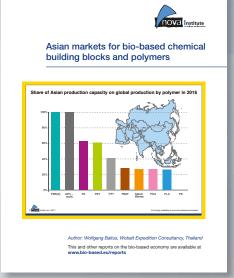














All reports are available at nova- Institute's booth (no. 14). Take the opportunity to get a sneak peek at the full studies.



